



Dart Aerospace Ltd.
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D350-689-013
Job Sheet 189444



Part No: D350-689-013

Job Qty: 1 pcs

Part Name: Floor Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/24/19

Job Tracking No:

Due Date: 1/24/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C SHEET 36 IPP rev D 06.02.07 Re-format ec IPP rev E 06.02.28 Fixed typo ec IPP rev.F 07.01.02 per dsi 9311 ec IPP Rev:G 10.06.07 remove qty 1 D3033-1 DD verf:EC IPP REV;H 11.11.17 PER IIN REV B DD VERF;EC IPP REV:I 11.11.24 AS PER ECN11-674 DD VERF:EC IPP REV:J 12.11.20 AS PER DSI9588 REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
101	Packaging 1 - Pick Kit	1 pcs		1/24/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

JAN 24 2019

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Container No: S147684



Part: D350-689-013

Job No: 189444

Serial No/Batch: S147684

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH02-33 Issue 1, FAA-TC SR01620NY 03/02/19, EASA

				Packaging 1 - 31	Plex 1/24/19 10:29 AM dart.lacelle.linda
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
110	QC 4	1 pcs	1/24/19	0.00 0.00	QC 4 - 26
					QC 4 - 28
					QC 4 - 38
					QC 4 - 42
					QC 4 - 58
					QC 4 - 6
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
120	Packaging 3-1 - Stock - B4B	1 pcs	1/24/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
125	DC - 1 - B4B	1 pcs	1/24/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
130	QC 21 - FG	1 pcs	1/24/19	0.00 0.00	QC 21 - FG - 21

Part Op 110 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3025-1	Beam	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	P151253
D3027-1	Clip	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	P147126
D3027-3	Clip	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	P128215
D3027-5	Clip	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	P128216
D3027-7	Clip	4 pcs (4 ea)	101-Packaging 1 - Pick Kit	5080026
D3032-1	Spacer	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	P121254
D3033-1	Seat Track	2 pcs (2 ea)	101-Packaging 1 - Pick Kit	P160185
D3234-1	Doubler	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	P128216
D3234-5	Spacer	2 pcs (2 ea)	101-Packaging 1 - Pick Kit	P150642
D4575-1	Beam	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5045034
D4575-3	Doubler	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5025079
MS21059L3	Nut Plate	12 Ea (12 ea)	101-Packaging 1 - Pick Kit	5083542
MS24693-S273	Screw	2 Ea (2 ea)	101-Packaging 1 - Pick Kit	5006957
MS27039-1-10	Screw	6 Ea (6 ea)	101-Packaging 1 - Pick Kit	5124663
NAS1149D0332J	Washer	6 Ea (6 ea)	101-Packaging 1 - Pick Kit	5103757

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
101-Packaging 1 - Pick Kit	D3025-1	1	3	0
	D3027-1	1	6	0
	D3027-3	1	3	0
	D3027-5	1	4	0
	D3027-7	4	20	0
	D3032-1	1	7	0
	D3033-1	2	3	0
	D3234-1	1	6	0
	D3234-5	2	8	0
	D4575-1	1	3	0
	D4575-3	1	15	0
	MS21059L3	12	104	0
	MS24693-S273	2	397	0
	MS27039-1-10	6	163	0
	NAS1149D0332J	6	2,744	0

Part Specifications

Specifications could not be found.